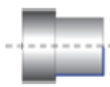


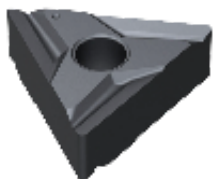
APPLICATION

Profiling

Longitudinal



GEOMETRY



T

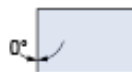
N

U

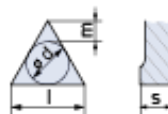
X



Shape



Clearance Angle



Tolerance
 $d \pm 0.08$
 $m \pm 0.13$
 $s \pm 0.13$



Fixing
Chip breaker

Product designation	Catalog Nr.	l	s	r	Tool Holders	Cutting Data			
TNUX 160404 L LT 10	T0001877	16.00	4.76	0.4					
TNUX 160404 R LT 10	T0001125	16.00	4.76	0.4					
TNUX 160408 L LT10	T0001878	16.00	4.76	0.8					
TNUX 160408 R LT 10	T0001137	16.00	4.76	0.8					
60° Triangle shape inserts	Suitable for general Turning and longitudinal operations, where there is a concern for work piece vibrations								

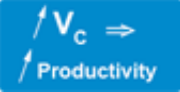
Application Guide	Finishing	Medium	Roughing / Interrupted cut
TNUX 160404 L LT 10			
TNUX 160404 R LT 10			
TNUX 160408 L LT10			
TNUX 160408 R LT 10			

Finishing:

Medium:

Roughing:

d.o.c. = 0.30 - 1.50 mm fn = 0.08 - 0.20 mm/rev	d.o.c. = 0.70 - 4.50 mm fn = 0.15 - 0.45 mm/rev	d.o.c. = 3.00 - 7.00 mm fn = 0.35 - 0.70 mm/rev	 Good  Acceptable  Not Recommended
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