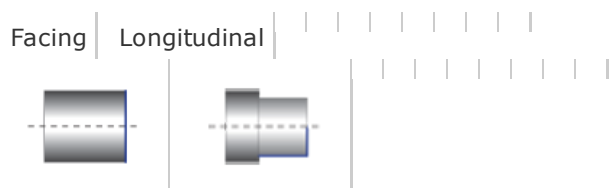
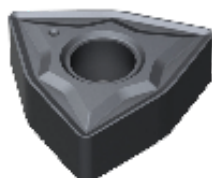


APPLICATION



GEOMETRY



W N M G



Shape



Clearance Angle











Tolerance
 $s \pm 0.13$
 For l = 06, d ± 0.05 m ± 0.08
 For l = 08, d ± 0.08 m ± 0.13








Fixing Chip breaker

Product designation	Catalog Nr.	l	s	r	Tool Holders	Cutting Data			
WNMG 060404 NN LT 10	T0000133	6.00	4.76	0.4					
WNMG 060408 NN LT 10	T0000137	6.00	4.76	0.8					
WNMG 080404 NN LT 10	T0000584	8.00	4.76	0.4					
WNMG 080408 NM LT 10	T0001967	8.00	4.76	0.8					
WNMG 080408 NN LT 10	T0000075	8.00	4.76	0.8					
WNMG 080412 NN LT 10	T0000077	8.00	4.76	1.2					
NN All purpose Chipbreaker	NM Steel and Cast Iron								

Application Guide	Finishing	Medium	Roughing / Interrupted cut
WNMG 060404 NN LT 10			
WNMG 060408 NN LT 10			
WNMG 080404 NN LT 10			

WNMG 080408 NM LT 10			
WNMG 080408 NN LT 10			
WNMG 080412 NN LT 10			

Finishing: d.o.c. = 0.30 - 1.50 mm fn = 0.08 - 0.20 mm/rev	Medium: d.o.c. = 0.70 - 4.50 mm fn = 0.15 - 0.45 mm/rev	Roughing: d.o.c. = 3.00 - 7.00 mm fn = 0.35 - 0.70 mm/rev	 Good  Acceptable  Not Recommended
---	--	--	---

			
---	--	--	--

80° Trigon shape inserts, with 6 cutting edges. Suitable for all-purpose Turning, Facing and Boring operations.

Lamina Technologies SA - Rue Pythagore, 2 - 1400 Yverdon-les-Bains, Switzerland - Tel: +41 24 423 55 55 - info@lamina-tech.ch